

## 1.1.2.6 7SR18 Differential Protection Relay



Fig1. Typical Fascia showing additional LED variant

### Description

The Solkor, two-ended, line differential relay has been developed to enhance the Reyrolle family of products. Designed using state-of-the-art hardware technology, it provides differential protection and control for overhead lines and cable feeders. Housed in a 4U high, size E6 case, it provides protection, monitoring, instrumentation and metering with integrated input and output logic, data logging & fault reports. Communication access to the relay functionality is via a front USB port for local PC connection or rear RS485 communications port for remote connection.

### Function Overview

87L	Three-phase differential (two elements)
85	Inter-trip Feature
50	Instantaneous Overcurrent
50G/50N	Instantaneous Earth Fault
51	Time Delayed Overcurrent
51G/51N	Time Delayed Measured/Derived/Earth Fault
60CTS-I	CT Supervision

Two, three-pole differential elements, each with two stage bias characteristics, are provided for differential protection. Inter-tripping comes from internal or six independent external initiation channels. Overcurrent protection can operate as a stand-alone feature, it can also be configured to operate as 'guard' feature and/or back-up in case of protection signalling communications failure. Connection to CTs is via selectable 1 A or 5 A inputs. Ratio correction for miss-matched line current transformer ratios is available. The ability to invert CT inputs is provided to facilitate commissioning. There are five or eight user-programmable binary output contacts and three or six user programmable status inputs with pick-up and drop-off timers.

### Monitoring Functions

- Local end and remote end ammeters,
- Differential starters,
- Protection signalling link status,
- General alarms,
- Binary Input / Output status,
- Trip circuit supervision
- Time and date
- Starters
- Fault records
- Event records
- Circuit breaker trip counters

### Description of Functionality

#### Current Differential Protection

The relay compares magnitude of measured currents at either end of the protected feeder, it operates for faults detected within the protected zone. The three-pole, phase-fault differential comparators each provide two bias-slopes. The first stage of bias accommodates proportional measuring errors in the system. The second stage accommodates additional spill current caused by CT saturation at high fault levels.

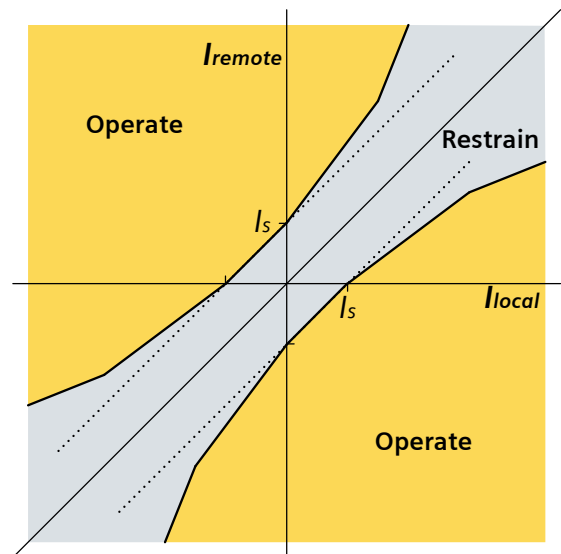


Fig2. Differential Protection Operating Characteristic

It is not necessary to have the same CT ratios at either end of a protected feeder, since ratio compensation is settable. It is also possible to invert the current inputs to aid in commissioning.

#### Backup Overcurrent Protection

In addition to the differential protection, comprehensive overcurrent protection for phase and earth faults provides back-up IDMTL and DTL characteristics in the event of a communications link failure.

#### Guard Relays

If it is necessary to add security to the differential scheme it is possible to configure an overcurrent element as a 'guard' feature. The appropriate overcurrent element

must operate at the same instance as the differential element to allow a trip command to be issued.

### Inter-tripping

Auxiliary signalling channels are provided for inter-tripping. Internal inter-trip dedicated to the differential protection and independent inter-trips which can be used for either direct or permissive inter-tripping from an internal or external source. Where an internal fault is fed largely from one end, the differential comparators at both ends operate identically, but the guard at the low current end may not pick up and so block the trip. To overcome this, an internal inter-trip signal is sent which can be used at the receive end to either override the guard so allowing the differential to trip or operate the trip contacts directly.

### Protection Signalling

The end-to-end protection signalling channel is via a direct optical link for distances up to 2 km\* using multi-mode fibres (ST®) bayonet style connectors or up to 40 km using single-mode fibres Duplex LC connectors. Continuous protection signalling link supervision is provided. Two test modes, loop test & line test, are included to assist with commissioning the signalling link. In loop test mode the local transmit and receive terminals can be connected together, allowing relays at each end to be tested in isolation. Line test mode allows the integrity of the whole signalling channel to be checked. The relay commands the remote end to 'echo' all received data back to the local end. In line test mode, the remote differential protection is suspended.

\* For distances greater than 2 km consider using the additional 7XV5461-xxxxx devices

### Circuit Breaker Maintenance

A circuit-breaker operations counter is provided. A summation of I<sup>2</sup> broken by the circuit-breaker provides a measure of the contact erosion. Operations count and I<sup>2</sup> alarm levels can be set which, when reached, can be used as an input to a condition-based maintenance regime.

## Construction

The relay is housed in a 4U high size E6 case with a removable clear plastic fascia cover. Two handles are provided to facilitate the withdrawal of the relay element from its case. Internal contacts within the case ensure the CT circuits and normally closed contacts remain short-circuit when the relay is withdrawn. The rear connection blocks are comprised of screw terminals facilitating M4 ring-crimp connections, providing a secure and reliable termination.



Fig3. Typical Rear view of relay

## User Interface

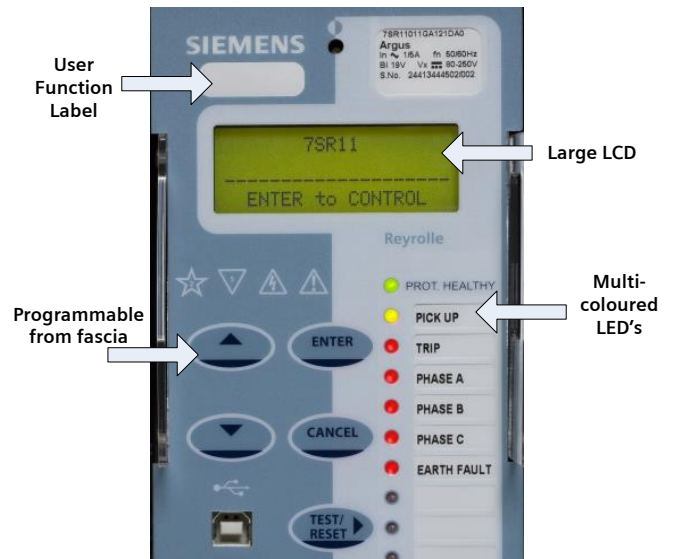


Fig4. Typical User Interface

The operator interface is designed to provide a user friendly method of controlling, viewing menus, entering settings and retrieving data from the relay. Five buttons are provided for navigation around the menu structure.

### LCD

A 4 line by 20 character liquid crystal display (LCD) with power save operation permits viewing of the relay identifier, settings, instrumentation, fault data and control commands. Up to 6 user programmable general alarms can be configured for status indication.

### LEDs

A steadily illuminated LED indicates the 'Protection Healthy' condition. There are 9 or 17 user programmable LEDs available eliminating the need for additional expensive panel mounted indication and associated wiring. Each is tri-coloured (red, green, yellow) allowing for indication severity classification of the associated function's state and has a label insert for text identification.

### Relay Information

The device type and rating information is shown as standard on the fascia slip-in label. There is also provision for relay designation to be displayed on the LCD showing 'Relay Identifier' & 'Circuit Identifier' information. In addition space is provided on the fascia via a slip-in label repeating such information.

## Technical Data

For full technical data refer to the Performance Specification Section of the Technical Manual.

## Inputs and Outputs

### Current Inputs

Quantity	3 x Phase & 1 x Earth
Rated Current In	1 A or 5 A
Measuring Range	80 x In
Instrumentation $\geq 0.1 \times I_n$	$\pm 1\% I_n$
Frequency	50 Hz or 60 Hz
Thermal Withstand:	
Continuous	3 x In
10 Minutes	3.5 x In
2 Minutes	6 x In
1 Second	100 A (1 A) 350 A (5 A)
1 Cycle	700 A (1 A) 2500 A (5 A)
Burden @ In	$\leq 0.02$ VA (1 A phase and Earth element) $\leq 0.2$ VA (5 A phase and earth element)

### Auxiliary Supply

Rated DC Voltage	Nominal Range 24 V to 250V Absolute Range 19.2 V to 275 V	
Allowable superimposed ac component	12% of DC voltage	
Rated AC Voltage	Nominal Range 100 V to 230 V AC 50 Hz or 60 Hz Absolute Range 88 V to 253 V rms AC	
Power Consumption:	Min (DC)	3.9 W
	Max (DC)	8 W
	Min (AC)	9 VA 0.5 PF
	Max (AC)	15 VA 0.5 PF
Allowable breaks/dips in supply (collapse to zero)	DC	50 ms
	AC	2.5 cycles or 3 cycles @50 Hz or 60 Hz

### Binary Inputs

Number	3 or 6	
Operating Voltage	19 V dc	DC Range 17 V to 320 V dc AC Range 92 V to 138 V <sub>RMS</sub> AC
	88 V dc	Range 70 V to 320V dc
Maximum dc current for operation	1.5 mA	
Maximum peak ac current for operation	1.5 mA	
Pick Up Delay	User Selectable 0 s to 14400 s (up to 4 hours)	
Drop Off Delay	User Selectable 0 s to 14400 s (up to 4 hours)	

For AC operation the BI pick-up delay should be set to 0 ms and the drop-off delay to 20 ms.

### Binary Outputs

Number	5 or 8 (2 are change-over contacts)
Operating Voltage	Voltage Free
Operating Mode	User selectable - Self or Hand/Electrical Reset or pulsed.
Operating Time from Energizing Binary Input	<20 ms
Making Capacity: Carry continuously Make and carry (L/R $\leq 40$ ms and V $\leq 300$ V)	5 A ac or dc 20 A ac or dc for 0.5 s 30 A ac or dc for 0.2 s
Breaking Capacity ( $\leq 5$ A and $\leq 300$ V): AC Resistive AC Inductive DC Resistive DC Inductive	1250 VA 250 VA at p.f. $\leq 0.4$ 75 W 30 W at L/R $\leq 40$ ms 50 W at L/R $\leq 10$ ms

## Unit Design

Housing	E6 (see dimension drawing)
Indication	20 Character 4 line Display Relay Healthy LED Tri-Coloured User Programmable Self or Hand Reset LED's
With-drawable Element.	Yes
User Interface.	5 Navigation Keys
Weight.	Typical 4.26 Kg
IP Rating installed with cover fitted.	IP 51 from front
IP Rating installed with cover removed.	IP 20 from front

### Phase/Earth Current Inputs: Thermal Withstand

Continuous	3.0 x In	
10 minutes	3.5 x In	
5 minutes	4.0 x In	
3 minutes	5.0 x In	
2 minutes	6.0 x In	
	1 A Input	5 A Input
3 Second	57.7 A	230 A
2 Second	70.7 A	282 A
1 Second	100 A	400 A
1 Cycle	700 A	2500 A

Operate State	Burden
Quiescent (Typical)	3 W
Maximum	10 W
Allowable superimposed ac component	$\leq 12\%$ of dc voltage
Allowable breaks/dips in supply (collapse to zero from nominal voltage)	$\leq 20$ ms

## Serial Interface

Communication Port	Front USB Type standard B Rear RS485 2 wire electrical Rear EN100+ IEC 61850 Electrical or Optical (Optional)
Protocol	IEC60870-5-103 MODBUS RTU IEC61850 DNP3.0

## Mechanical

### Vibration (Sinusoidal) IEC 60255-21-1:1988 Class I

Vibration response	0.5 gn
Vibration endurance	1.0 gn

### Shock and Bump IEC 60255-21-2:1988 Class I

Shock response	5 gn, 11 ms
Shock withstand	15 gn, 11 ms
10 gn, Bump test, 16 ms	10 gn, 16 ms

### Seismic IEC 60255-21-3 Class I

Seismic Response	1 gn
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### Mechanical Classification

Durability	In excess of 10 <sup>6</sup> operations
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## Electrical Tests

### Insulation IEC 60255-27

Between all terminals and earth for 1 minute	2.5 kV rms
Between independent circuits for 1 minute	2.5 kV rms
Across normally open contacts for 1 minute	1.0 kV rms

### Transient overvoltage IEC 60255-27

Between all the terminals and earth or between any two independent circuits without damage or flashover	5 kV 1.2/50 $\mu$ s 0.5 J
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### Slow Damped Oscillatory Wave IEC 60255-26

2.5 kV Common mode	< 3 % deviation
1.0 kV Differential mode	

### Electrostatic Discharge IEC 60255-26

8 kV, Contact discharge	$\leq$ 5 % variation
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### Radiated Radio Frequency Electromagnetic Field Immunity IEC60255-26

10 V/m, 80 MHz to 1000 MHz (Sweep)	$\leq$ 5 % variation
10 V/m, 1.4 GHz to 2.7 GHz (Sweep)	$\leq$ 5 % variation
10 V/m, 80 MHz, 160 MHz, 380 MHz, 450 MHz, 900 MHz, 1850 MHz, 2150 MHz (Spot)	$\leq$ 5 % variation

### Fast Transient IEC 60255-26

4 kV, 5/50 ns, 5 kHz, repetitive	$\leq$ 3 % variation
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\* Note 20 ms drop-off delay applied to binary inputs

### Conducted Disturbance Induced by Radio Frequency Interference IEC 60255-26

10 V, 0.15 MHz to 80 MHz	$\leq$ 5 % variation
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### Conducted Disturbance Induced by Radio Frequency Interference Limits IEC 60255-26

Frequency Range	Limits dB( $\mu$ V)	
	Quasi-peak	Average
0.15 MHz to 0.5 MHz	79	66
0.5 MHz to 30 MHz	73	60

### Radiated Radio Frequency Electromagnetic Field Immunity Limits IEC 60255-26

Frequency Range	Limits at 10 m Quasi-peak, dB( $\mu$ V/m)
30 to 230 MHz	40
230 to 1000 MHz	47

### Surge IEC 60255-26

Type	Level	Variation
Analogue Inputs, Auxiliary Power: Line to Earth	4.0 kV	$\leq$ 10%
I/O: Line to Earth	2.0 kV *	$\leq$ 10%
RS485 Comms port: Line to Earth	1.0 kV	No Data Loss
Analogue Inputs, Auxiliary Power: Line to Line	2.0 kV	$\leq$ 10%
I/O: Line to Line	1.0 kV *	$\leq$ 10%

\* Note 50 ms pick-up delay and 20 ms drop-off delay applied to binary inputs

## Environmental

### Temperature IEC 60068-2-1

Operating range	-10 °C to +55 °C
Storage range	-25 °C to +70 °C

### Humidity IEC 60068-2-78

Operational test	56 days at +40 °C and 93 % RH
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Cyclic Temperature and Humidity  
IEC 60068-2-30

Operational test	25 °C to 55 °C (outdoor equipment) and 97/93 % relative humidity. 6 x 24h (12h+12h) cycles.
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## Protection Elements

### General Accuracy

Reference Conditions	
General	IEC 60255-151
Current settings	100% of I <sub>n</sub>
Current input	IDMTL – 0.05 to 2.5 xls DTL – 0.05 to 50 xls
Auxiliary supply	Nominal
Frequency	50 Hz or 60 Hz
Ambient temperature	20 °C

General Settings	
Transient overreach of highset/lowset (X/R = 100)	≤ 5 %
Disengaging time (see note)	< 42 ms
Overshoot time	< 40 ms

Note. Output contacts have a programmable minimum dwell time, after which the disengaging time is as above.

### Accuracy Influencing Factors

Temperature	
-10 °C to +55 °C	≤ 5 % variation
Frequency	
47 Hz to 52 Hz	Level: ≤ 5 % variation
57 Hz to 62 Hz	Operating time: ≤ 5 % variation
Harmonic content	
Frequencies to 550 Hz	≤ 5 % variation

### Current differential

Level	
No. of elements	2
Initial Setting	0.1 to 2.5
1 <sup>st</sup> Bias Slope	0.1 to 0.7
2 <sup>nd</sup> Bias Slope	0.5 to 2

Typical operating threshold characteristics are shown below: -

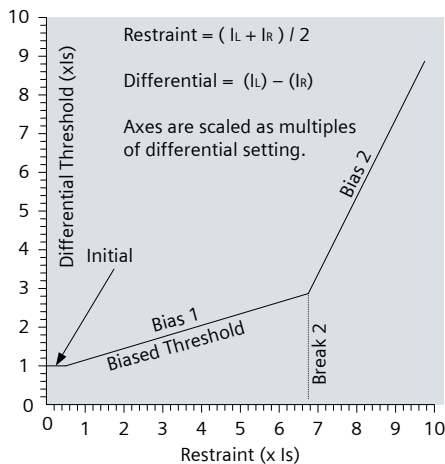


Fig5. Differential Protection Operating Characteristic

The error limits on these diagrams are as follows: -

Operate Levels	
Initial Setting	± 10% of I <sub>OP</sub> or ± 0.1I <sub>n</sub>
Biased slope	±(10 % of Restraint) or ± 10 mA

Differential and Inter-trip operate times are given by: -

$$t = t_0 + t_d$$

Where

t<sub>0</sub> is the base operating time

t<sub>d</sub> is the Differential Delay time

Operate Times (Typical)	
Differential base operate time (I <sub>diff</sub> > 10 Is)	30 ms ± 5 ms (Fault Line) 50 ms ± 5 ms (below fault line)
Differential Delay Time	± 1 % or ± 10 ms

### Overcurrent protection

Characteristic	
Setting	IEC Normal Inverse (NI) IEC Very Inverse (VI) IEC Extremely Inverse (EI) IEC Long Time Inverse, (LTI) DTL ANSI Moderatly Inverse (MI) ANSI Very Inverse (VI) ANSI Extremely Inverse (EI)
No. of elements	4
Level	
Setting Range I <sub>s</sub>	0.05, 0.01...2.5 x I <sub>n</sub>
Accuracy	Operate: 105 % I <sub>s</sub> , ±4 % or ±1 % x I <sub>n</sub> Reset ≥ 95% of operate current
Repeatability	± 1%
IDMTL Time Multiplier	
Setting	0.025, 0.05...100
Accuracy	± 5 % or ± 30 ms
Repeatability	± 1 % or ± 5 ms
DTL Delay	
Setting	0.00 s to 14400 s
Accuracy	± 10 ms
Repeatability	± 5 ms
Reset	
Setting	0 s to 60 s
Accuracy	± 1 % or ± 10 ms
Repeatability	± 1 % or ± 5 ms

DTL	
No. of elements	4
Level	
Setting Range I <sub>s</sub>	0.05 x I <sub>n</sub> to 50 x I <sub>n</sub>
Accuracy	Operate: 100 % I <sub>s</sub> , ±5 % or, ±10 mA Reset ≥ 95 % of operate current
Repeatability	± 1 %
DTL Delay	
Setting	0.0 s to 14400 s
Accuracy	± 5 ms
Repeatability	± 1 % or ± 5 ms

# Connection Diagrams

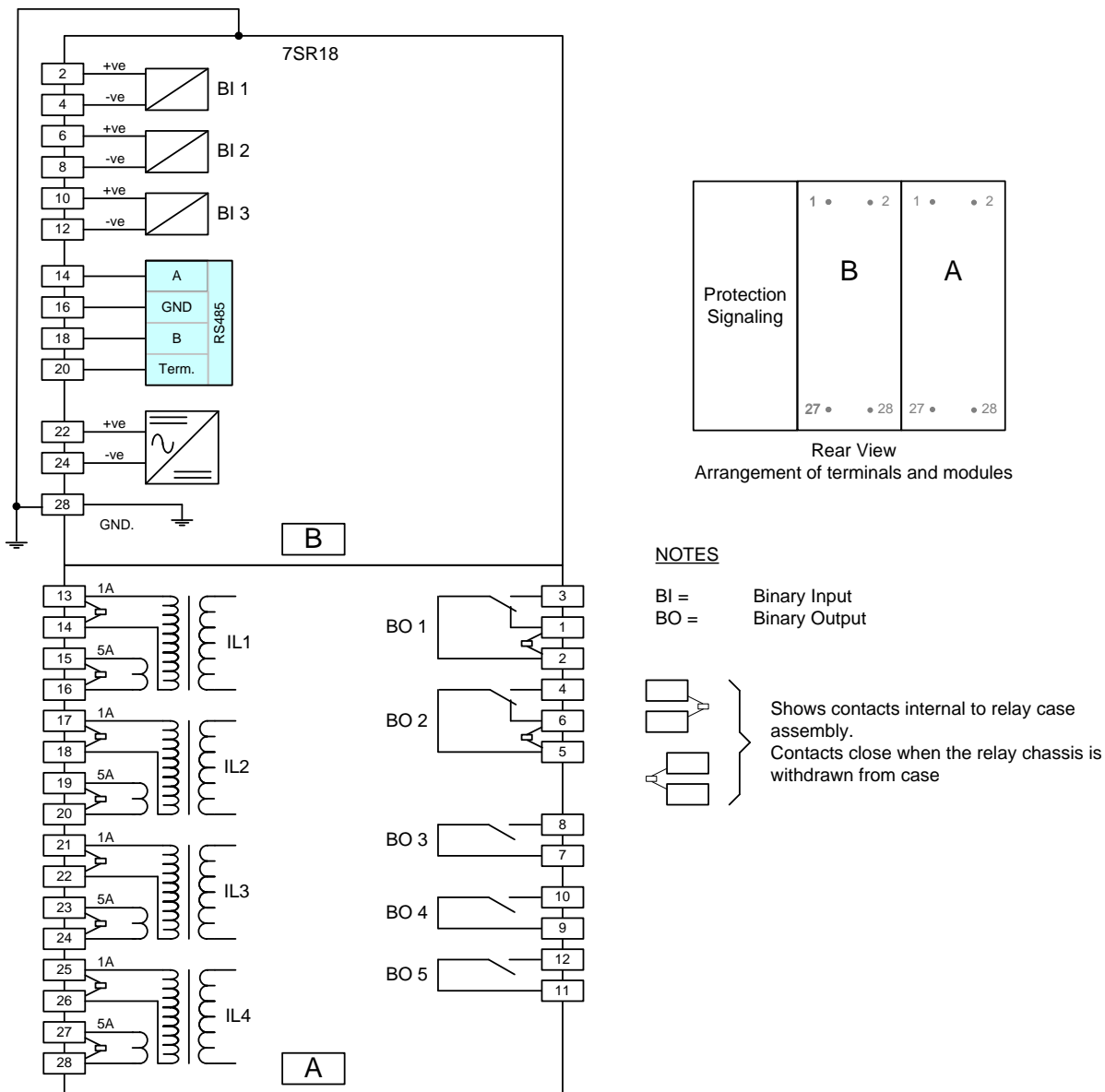


Fig6. Connections Diagram for 7SR18 Non-Directional Relay (3BI and 5BO)

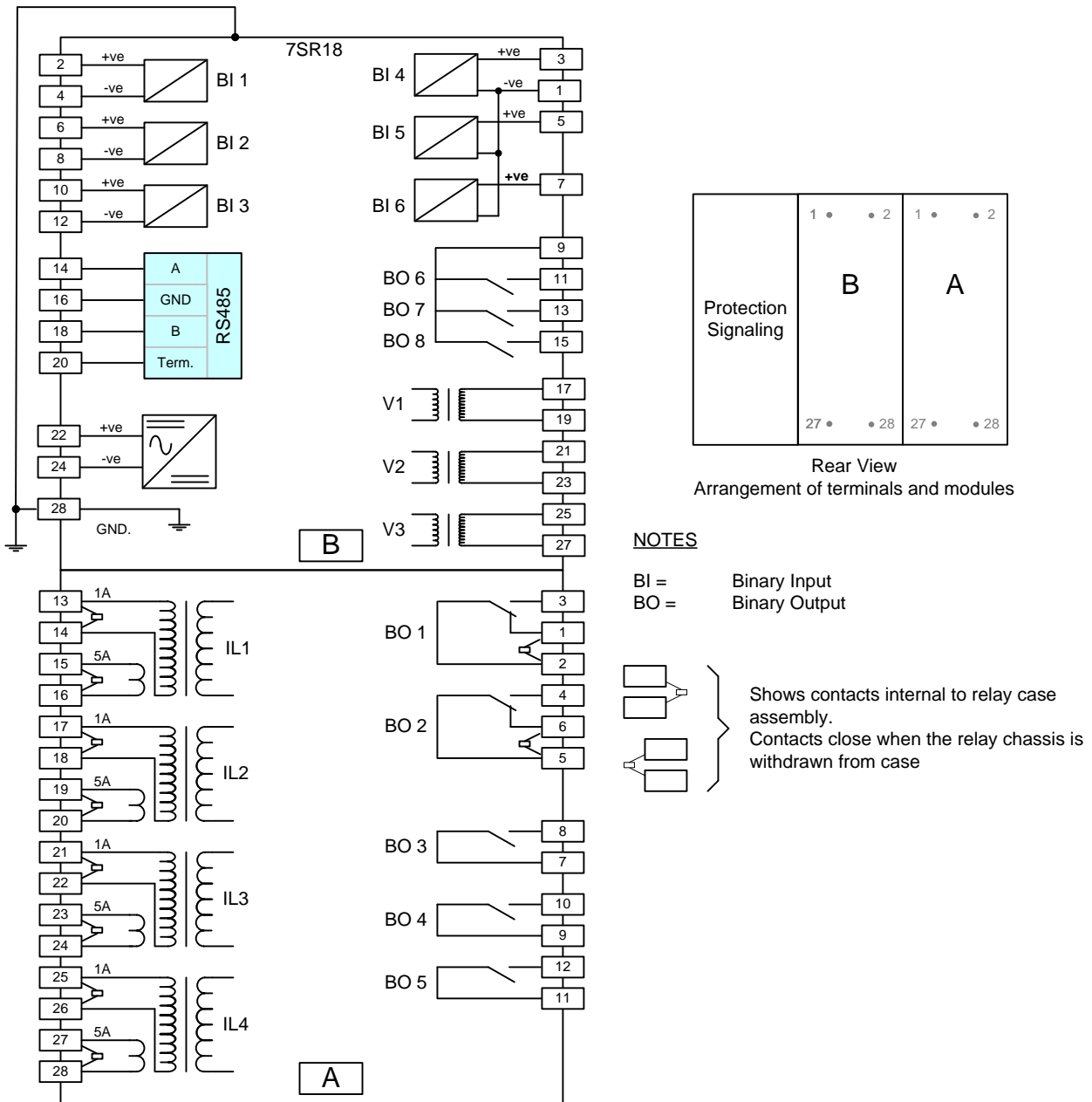


Fig7. Connections Diagram for 7SR18 Directional Relay (6BI and 8BO)

# Ordering Information – 7SR18 Solkor

Product description

Variants

Order No.

		7	S	R	1	8	1								0	A	0
<b>Protection Product Family</b>																	
Differential Protection		8															
<b>Case size</b>																	
E6 <sup>2)</sup>		1															
<b>I/O and Fascia</b>																	
3 Binary Inputs, 5 Binary Outputs, 18 LEDs		1															
3 Binary Inputs, 5 Binary Outputs, 10 LEDs + (6 keys each with LED)		2															
6 Binary Inputs, 8 Binary Outputs, 18 LEDs		3															
6 Binary Inputs, 8 Binary Outputs, 10 LEDs + (6 keys each with LED)		4															
<b>Measuring input</b>																	
4 CTs (1 A or 5 A)		1															
4 CTs (1 A or 5 A), 3 VTs (40 V to 160 V)		2															
<b>Auxiliary voltage</b>																	
24 V DC to 250 V DC, 100 V AC to 230 V AC, binary input threshold 19 V DC		M															
24 V DC to 250 V DC, 100 V AC to 230 V AC, binary input threshold 88 V DC		N															
<b>Protection Signalling Channel</b>																	
Optical fibre link (820 nm) (ST connection) 2 km <sup>1)</sup>		B															
Optical fibre link (1300 nm) (LC connection) 40 km <sup>1)</sup>		C															
<b>Data Communication Interface</b>																	
USB front port, RS485 (Terminal block) rear port		1															
USB front port, RS485 (Terminal block) rear port, Electrical Ethernet RJ45 (x2) rear port		7															
USB front port, RS485 (Terminal block) rear port, Optical Ethernet Duplex (x2) rear port		8															
<b>Protocol</b>																	
IEC 60870-5-103 and Modbus RTU and DNP 3.0 (user selectable)		2															
IEC 60870-5-103 and Modbus RTU and DNP 3.0 (user selectable) and IEC61850		7															
<b>Spare</b>		0															
<b>Protection Function Packages</b>																	
Standard version		C															
87L	3-Phase differential (with variable settings)																
87HS	3-Phase Differential High Set																
85	Inter-Trip																
50	Instantaneous phase fault overcurrent																
50G/50N	Instantaneous earth fault																
51	Time delayed phase fault overcurrent																
51G/51N	Time delayed earth fault																
50LC	Line Check																
37	Undercurrent																
46NPS	Negative phase sequence overcurrent																
49	Thermal overload																
50BF	Circuit breaker fail																
46BC	Broken conductor/load unbalance																
60CTS-I	CT Supervision																
74T&C	Trip & Close circuit supervision																
51c	Cold load pickup																
81HBL2	Inrush Detector																
	Programmable Logic																
For variants with 3 x VT inputs as above plus																	
51V	Voltage Controlled Overcurrent																
60CTS	CT Supervision																
60 VTS	VT supervision																
67/50, 67/51	Directional Overcurrent																
67 G/N	Directional Earth Fault																
Version C - plus		D															
79	Autoreclose																
<b>Additional Functionality</b>																	
No additional functionality		A															
<b>Spare</b>		0															

<sup>1)</sup> Refer to Technical Manual

<sup>2)</sup> Standard Version Cover - No Push Buttons



## 1.1.3 7SR2 Range

### Data Acquisition - Via Communication Interface

#### Sequence of event records

Up to 5000 events are stored and time tagged to 1 ms resolution. These can be viewed on the fascia LCD.

#### Fault Records

A minimum of the previous 10 fault records are displayed on the relay fascia and are also available through the communication interface, with time and date of trip, measured quantities and type of fault.

#### Waveform recorder

The waveform recorder stores analogue data for all poles and the states of protection functions, binary inputs, LEDs and binary outputs with user settable pre & post trigger data. The last ten waveform records are stored for easy selection. Their duration is user selectable from 1 second, 2 seconds, 5 seconds or 10 seconds.

#### Demand Monitoring

A record of demand is available. The demand minimum, maximum and average values for currents, frequency and if applicable, voltages and real, reactive and apparent power and power factor, over a user selectable period of time, is displayed and available via data communications. Typically this is set as a rolling value for the last 24 hours.

#### Data Log

The average values of voltages, current and real & reactive power are recorded at a user selectable interval and stored to provide data in the form of a Data Log which can be downloaded for further analysis. A typical application is to record 15 minute intervals over the last 7 days.

#### Real Time Clock

The time and date can be set and are maintained while the relay is de-energised by a back up storage capacitor. The time can be synchronized from a binary input pulse or the data communication channel.

### Data Storage & Communication

#### Standard Communications Ports

Communication access to relay functionality is via a front USB port for local PC connection or rear electrical RS485 port for remote connection

#### Optional Communications Ports

- 2 Rear ST fibre optic ports (2 x Tx/Rx) + IRIG-B port
- 1 Rear RS485 + IRIG-B port
- 1 Rear RS232 + IRIG-B port
- 2 Electrical Ethernet
- 2 Optical Ethernet

#### Protocols

IEC60870-5-103, Modbus RTU and optional DNP 3.0 protocols – User selectable with programmable data points  
IEC61850 over Ethernet – optional

Ethernet Redundancy: RSTP, HSR & PRP – standard on ethernet equipped models

#### Data

- Event records
- Fault records
- Waveform records
- Measurands
- Commands
- Time synchronism
- Viewing and changing settings

### Serial Communications

The relay offers a USB serial port as standard on the front of all units. All of the relays functions can be set on a PC using Reydisp Evolution via the USB port. The connection is made with a USB cable and operates with a 'plug and play' connection, so no pre-setting of the relay is required.

The front port can be switched off or set to use either the DNP3.0, MODBUS-RTU, IEC60870-5-103 and ASCII protocols for testing purposes.

A rear RS485 electrical connection is available on all units for system interface connections. An internal terminating resistor is provided, which can be connected into the circuit by adding a wire loop between the relevant terminals.

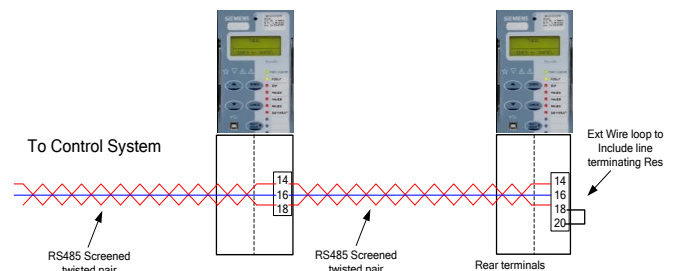


Fig1. Typical RS485 connection

The rear RS485 can be user selected to be OFF, IEC60870-5-103, MODBUS RTU or DNP3.0 protocol.

### Ethernet Communications

#### IEC 61850

IEC61850 communication is available through an optional EN100 communication module. The EN100 Module can be ordered with either 2x Electrical RJ45 or 2x Fibre optic LC Ethernet ports.

Information on IEC61850 functionality can be found in the following 7SR2 documents:

Model Implementation Conformance Statement (MICS)

Protocol Implementation (PICS, PIXIT & TICS)

### Reydisp Evolution

Reydisp Evolution is a Windows based software tool, providing the means for the user to apply settings, interrogate settings and retrieve events and disturbance

waveforms from the device and is common to the entire range of Reyrolle protection relays.

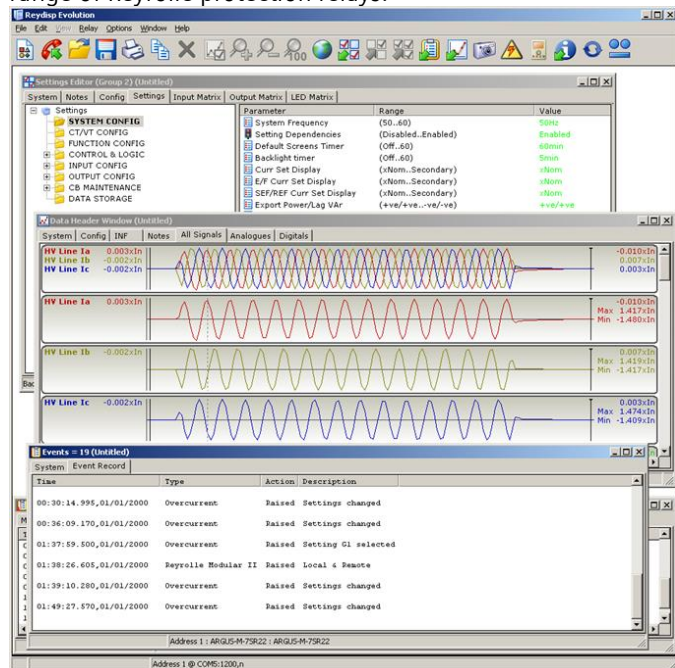


Fig 2. Typical Reydisp Evolution Screenshot

### Language Editor

The Language editor software gives the user the ability to customize the text displayed in the relays, Menu structure and instrumentation views. The tool allows a language file to be created and transferred to the relay also containing Western European characters.

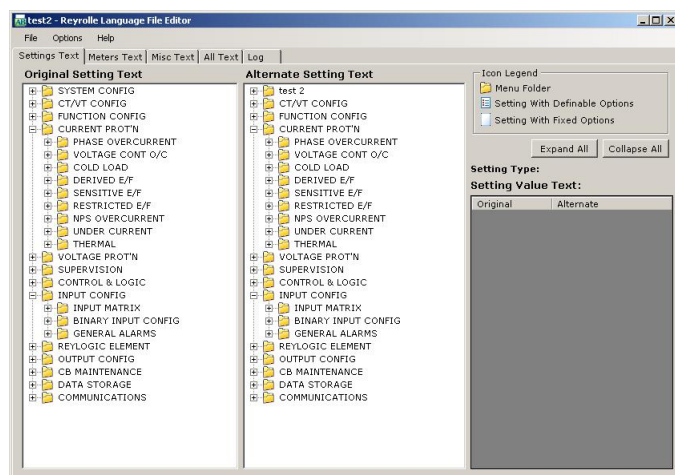


Fig 3. Typical Language Editor Screenshot

### Communications Editor

To facilitate easier interfacing to a substation the relays default Protocol configuration may be modified using the communication editor software tool.

The communication editor is a PC based software package provided within the Reydisp software suite which allows modification of the IEC60870-5-103, DNP 3.0 and MODBUS Protocols.

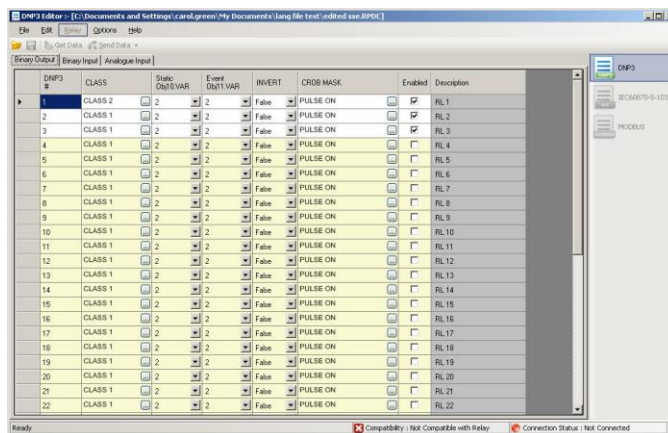


Fig 4. Typical Communications Editor Screenshot

### Curve Editor

The Curve Editor tool can be used to add user defined characteristics for use by any of the Voltage, Current or Thermal IDMTL elements.

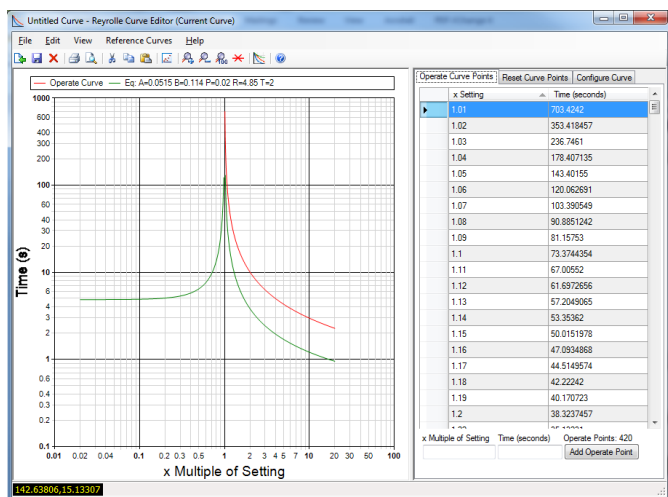


Fig 5. Typical Curve Editor Screenshot

## Reydisp Manager

Reydisp Manager is a Windows based application which enables configuration of multiple Reyrolle devices.

It provides the following features:

- Project based handling of all features of multiple devices to allow engineering of IEC61850 projects.
- Template based structure allowing offline configuration
- Configure and store device settings for all settings groups
- Create and edit graphical logic diagrams
- Configure data points and options for serial protocols
- Configure Language
- Configure User Curves
- Update device firmware

Please refer to the Reydisp Manager User Guide for further information.

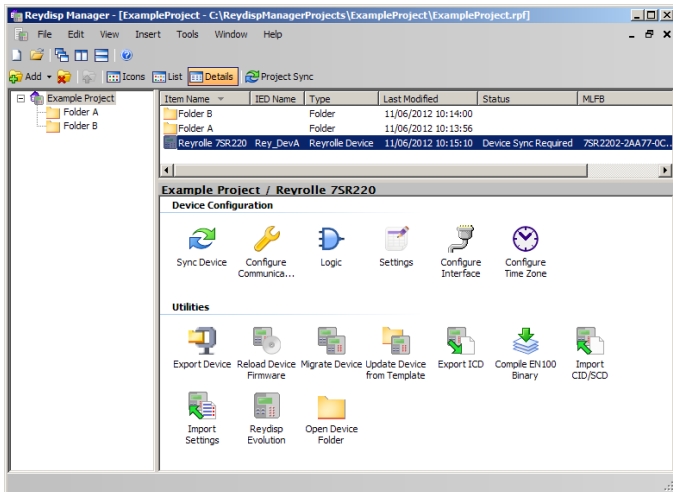


Fig 6. Typical Reydisp Manager Screenshot

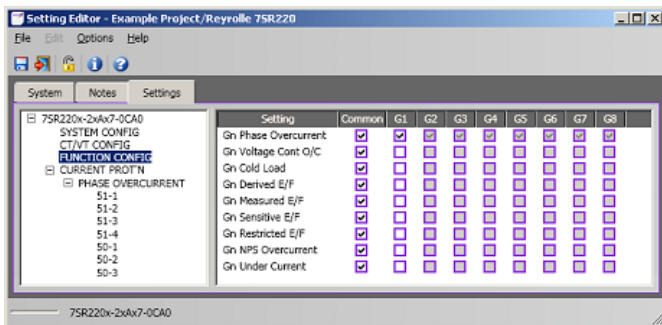


Fig 7. Typical Settings Editor Screenshot

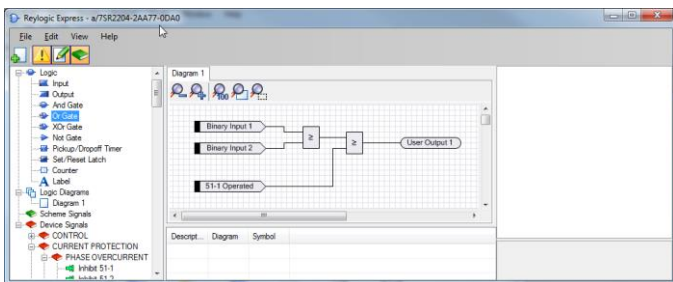
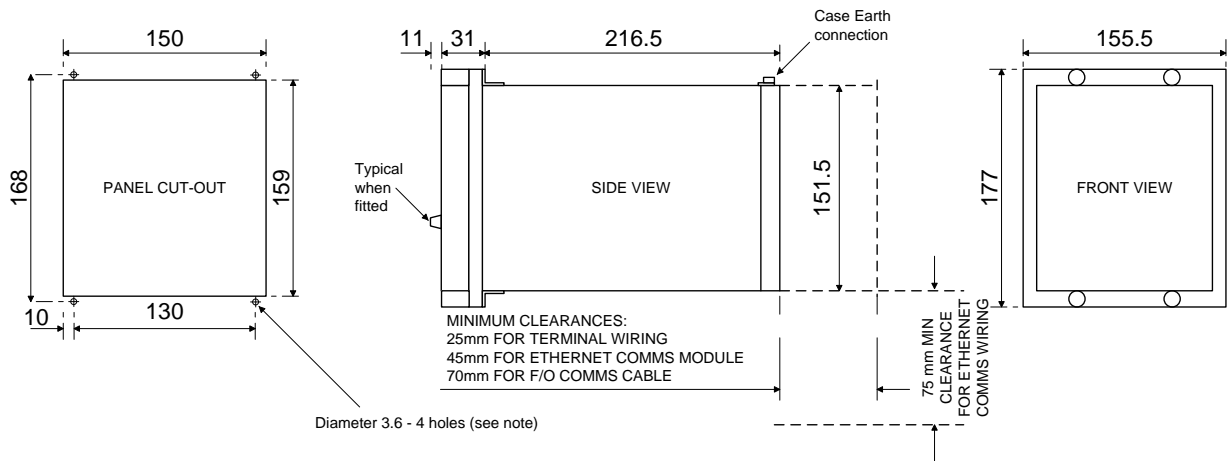


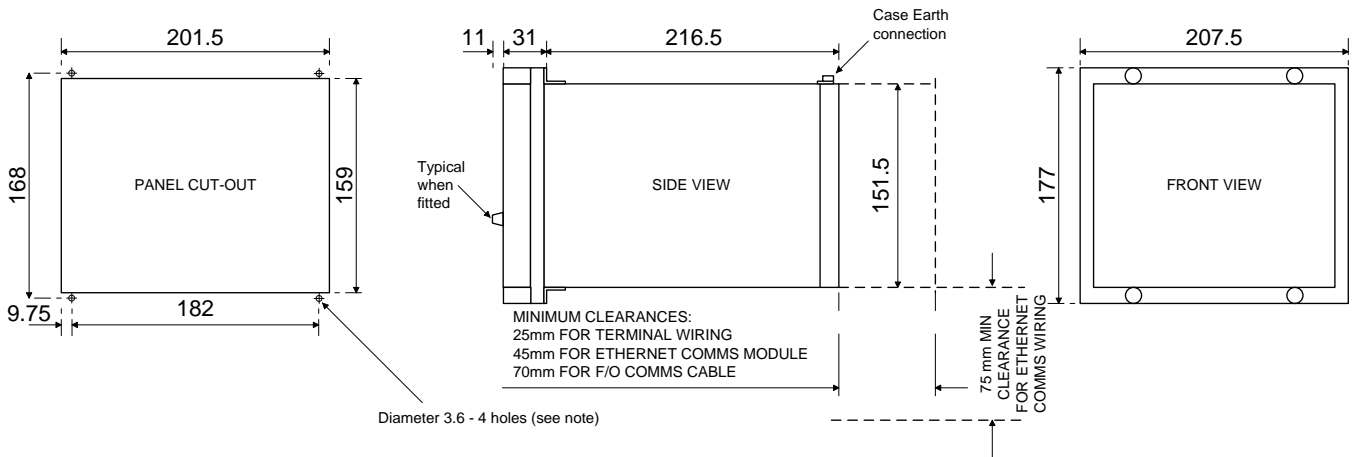
Fig 8. Typical Reylogic Express graphical logic editor Screenshot

# Case Dimensions



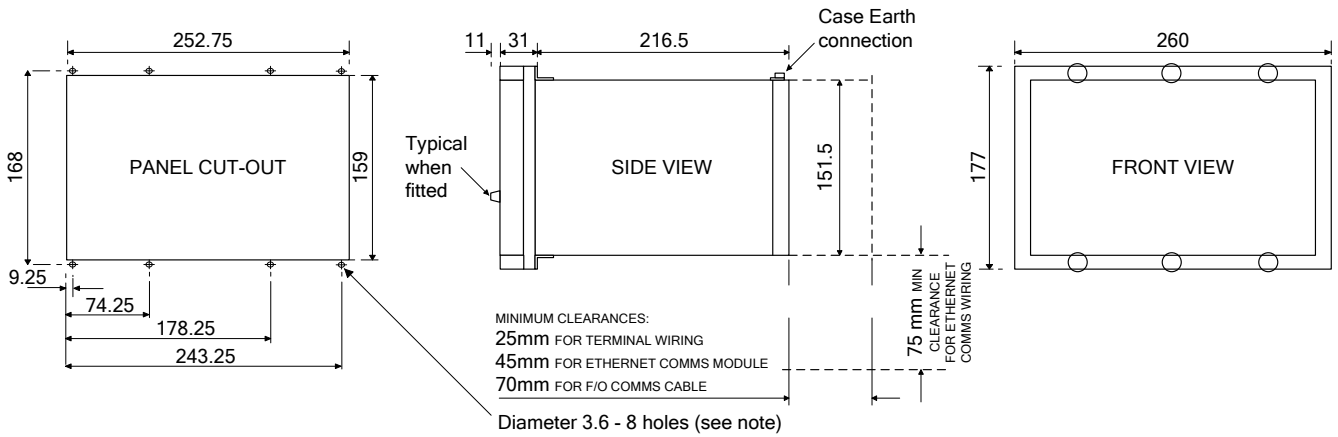
NOTE:  
THE 3.6 HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS / ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY 4.5 DIAMETER) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).

Fig9. E6 Case overall dimensions and panel drilling details (All dimensions in are mm)



NOTE:  
THE 3.6 HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS / ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY 4.5 DIAMETER) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).

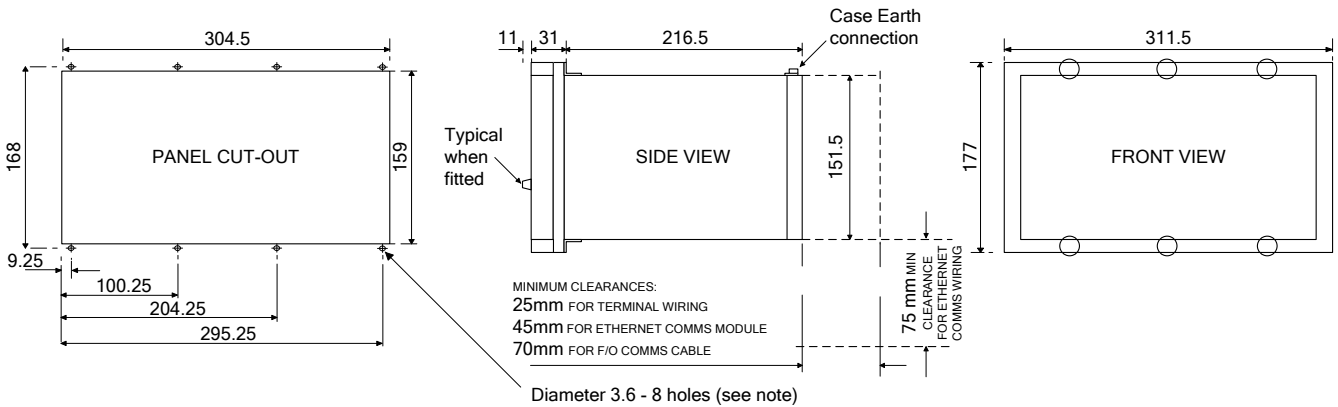
Fig 10. E8 Case overall dimensions and panel drilling details (All dimensions are in mm)



NOTE:  
 THE 3.6 HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS / ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY 4.5 DIAMETER) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).

THE RETAINING SCREW AT THE REAR OF THE CASE FOR THE ETHERNET VARIANT MUST BE FITTED FOR THE DEVICE TO COMPLY WITH PERFORMANCE CLAIMS.

Fig11. E10 Case overall dimensions and panel drilling details (All dimensions in are mm)



NOTE:  
 THE 3.6 HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS / ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY 4.5 DIAMETER) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).

THE RETAINING SCREW AT THE REAR OF THE CASE FOR THE ETHERNET VARIANT MUST BE FITTED FOR THE DEVICE TO COMPLY WITH PERFORMANCE CLAIMS.

Fig12. E12 Case overall dimensions and panel drilling details (All dimensions are in mm)